

**1. Wolf TSM 280 - Wolf 1**



**Wolf TSM 280 Rotary Transfer Machine**

- Year of manufacture: 2009
- B+R control system
- 3 x Acopos servo drives + main motor
- 8 x Lust frequency converters
- Cross-winding unit for wire diameters of 4–8 mm
- 7-strand + 5-strand and material decoiler
- Capable of handling a maximum ring weight of 500 kg
- Tool monitoring
- Selector
- Scraper feeder

**2. Wolf TSM 280 - Wolf 2**



**Wolf TSM 280 Rotary Transfer Machine**

- Year of manufacture: 2002
- Siemens S7 control system
- Raw material diameter: 4.35
- Machine color: Ultramarine blue / Light gray
- Electric material decoiler for a ring weight of 1.200 kg
- Zyklomat filter
- RS300 selector / 6-8
- Nordmann tool monitoring system
- Scraper conveyor
- Partially overhauled

**Kontakt**

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**3. Wolf TSM 280 - Wolf 3**



**Wolf TSM 280 Rotary Transfer Machine**

- Year of manufacture: 2013
- Siemens S7 control system
- Converted to an NC machine
- Raw material diameter: 4.35
- Machine color: ultramarine blue / light gray
- Mechanical material decoiler for 500 kg coils
- RS300 selector, year of manufacture: 2023
- Nordmann tool monitoring
- Magnetic conveyor
- Used - mechanically, electrically, and hydraulically overhauled in November 2022

**4. Wolf TSM 280 - Wolf 4**



**Wolf TSM 280 Rotary Transfer Machine**

- Year of manufacture: 2022
- Siemens S7 control system
- Raw material diameter: 5.1
- Machine color: Carmine red / Light gray
- Mechanical material decoiler for 500 kg bobbins
- Selector
- Nordmann tool monitoring system
- Magnetic conveyor

**Kontakt**

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